

# QUALITY

# Masonry • Blocks • Pavers • Colours • Splitface Blocks • Retaining Walls •

Member of the Concrete Masonry Association of Australia

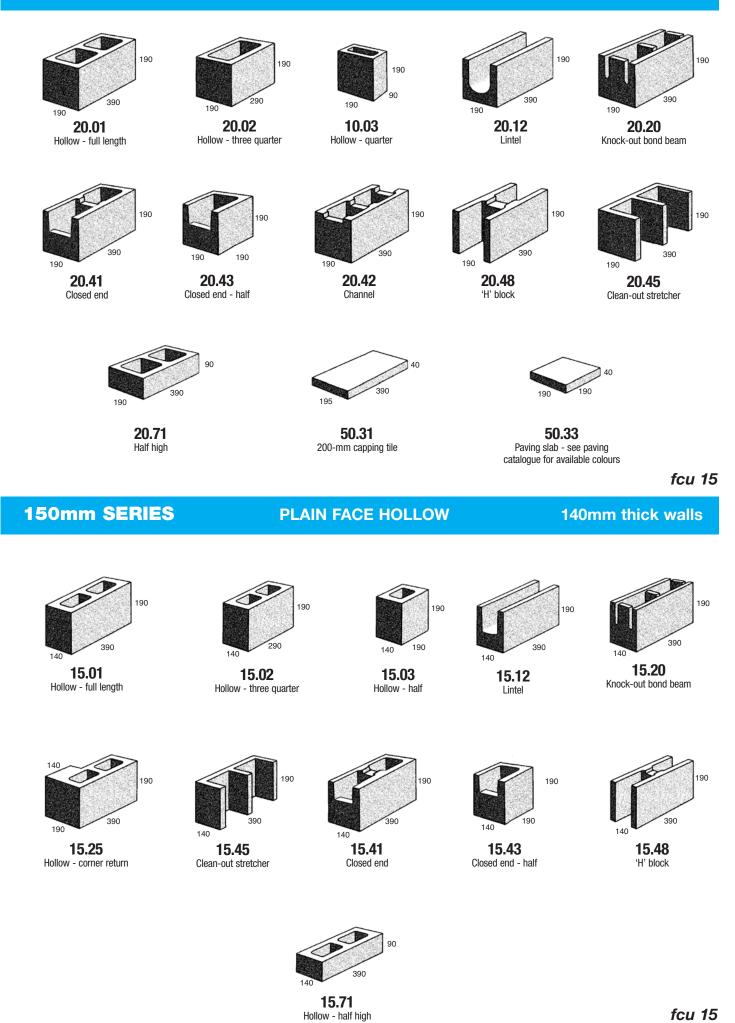
#### Seropeco Australia Pty Ltd Independent Building Supplies

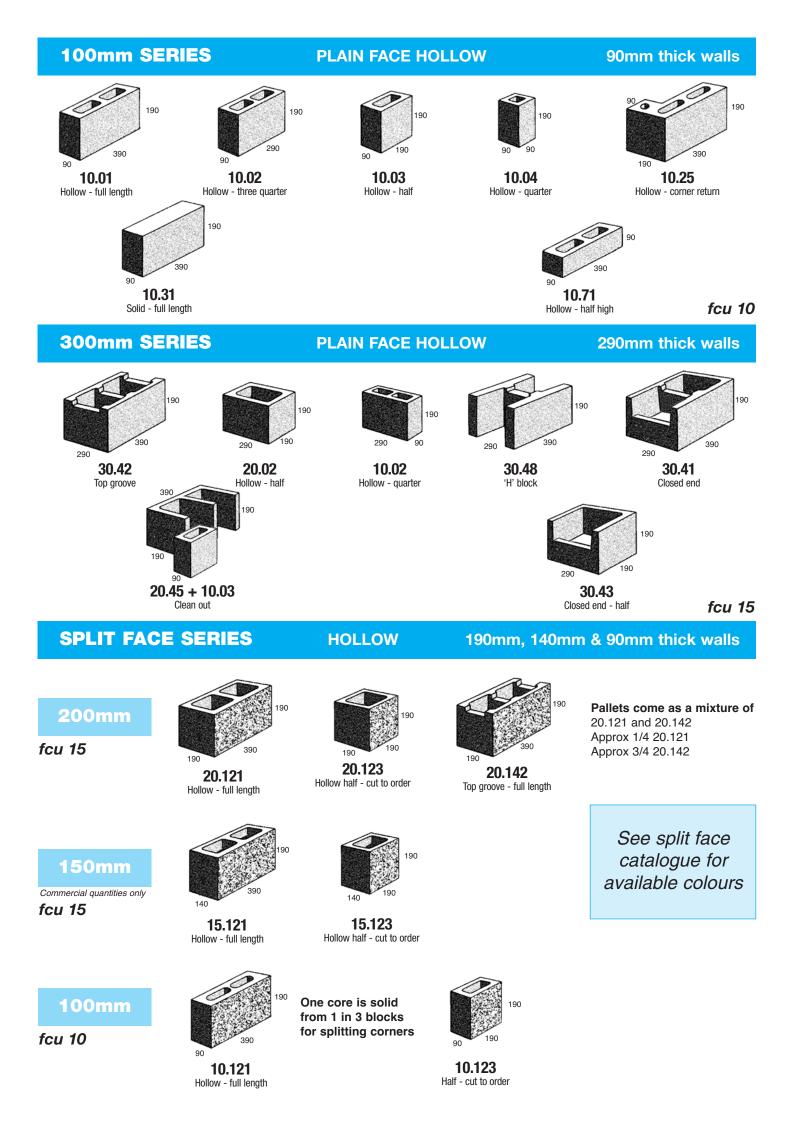
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# **200mm SERIES**

#### **PLAIN FACE HOLLOW**

#### 190mm thick walls





Number of Courses 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36	<b>Wall</b> Height 0.2 m 0.4 m 1.0 m 1.2 m 1.6 m 2.2 m 2.4 m 2.4 m 2.2 m 2.4			
No.of Horizontal Blocks 1	Wall Lengths 0.4 m			
1 1/2 2 21/2 3 31/2 4 4 1/2 5 5 1/2 6 6 1/2 7 7 1/2 8 8 1/2 9 9 1/2 10 11 12 13 14 15 16 17 18 19 20 25 30 35 40 45 50 LENGTHS AR FOR ACTUAL	0.6 m 0.8 m 1.0 m 1.2 m 1.4 m 1.6 m 2.0 m 2.2 m 2.4 m 2.6 m 3.0 m 3.2 m 3.4 m 3.6 m 3.2 m 3.4 m 3.6 m 3.8 m 4.4 m 4.8 m 5.6 m 6.0 m 6.0 m 12.0 m 12.0 m 2.2 m 3.2 m 3.6 m 3.8 m 3.0 m 3.2 m 3.6 m 3.8 m 4.0 m 4.4 m 5.2 m 6.0 m 12.0 m 1.0 m 3.2 m 3.0 m 3.2 m 3.2 m 3.0 m 3.2 m 3.4 m 3.6 m 3.8 m 4.0 m 4.4 m 5.6 m 6.0 m 12.0 m 12.0 m 5.6 m 6.0 m 12.0 m 12.0 m 5.6 m 6.0 m 12.0 m 1			
SIZES - ADD 10MM For Actual Pier Size - Deduct 10MM				



#### HOW TO GET BEST RESULTS FROM BAINES MASONARY BLOCKS

### DO NOT WET BLOCKS

**BAINES MASONARY BLOCKS** should be dry when laid in the wall to minimise subsequent shrinkage.

#### **CLEANING CONCRETE MASONRY**

Keep mortar off the face of the blocks. Clean off droppings as work progresses and before mortar sets.

Cleaning down with acid should be avoided whenever possible.

A guide to cleaning concrete masonry is available at Baines Masonary Blocks or full technical details are available from the Concrete Masonry Association web site - **www.cmaa.com.au** 

#### COLOUR

Care should be taken to order enough product to complete the project at the same time to avoid the possibility of batch variations.

# CONTROL OF SHRINKAGE CRACKING

**BAINES MASONARY BLOCKS** behave differently to clay brick in regard to moisture movement and temperature changes. Assuming sound foundations are provided, cracks in walls can be avoided by the correct use of control joints, bond beams and/or joint reinforcement.

Rules for the use of these elements are contained in

#### Australian Standard 3700-2001

## **USEFUL ESTIMATING DATA**

Blocks with 390 x 190 mm face = 12.5 units per 1 square metre.
To fill 200 mm bond beams allow .013 m<sup>3</sup> of concrete per lineal metre of beam.
To core fill 150 mm 'H' blocks allow .65m<sup>3</sup> of concrete per 100 blocks.
To core fill 200 mm blocks allow .8 m<sup>3</sup> of concrete per 100 blocks.
To core fill 200 mm 'H' blocks allow .84 m<sup>3</sup> of concrete per 100 blocks.
To core fill 300 mm blocks allow 1.1 m<sup>3</sup> of concrete per 100 blocks.

To core fill 300 mm 'H' blocks allow  $1.32 \text{ m}^3$  of concrete per 100 blocks.

AS 3700 CLASS	CEMENT	LIME	SAND	TYPICAL APPLICATIONS
M4	1	0 to .25	3	High durability - use when in contact with earth, in retaining walls, below DPC'2, in fences adjacent to the sea, in capping courses to fences and parapets.
M4	1 1+	.5 water thickner	4.5 4	Structural brickwork and severe exposure - fences - external walls adjacent to seafront.
M3	1 1+	1 water thickner	6 5	General purpose with moderate exposure.

WATER THICKNER referred to in this table is methyl cellulose.